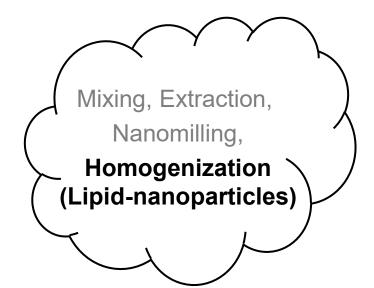
Dual Centrifugation for Liposome- and LNP-preparation



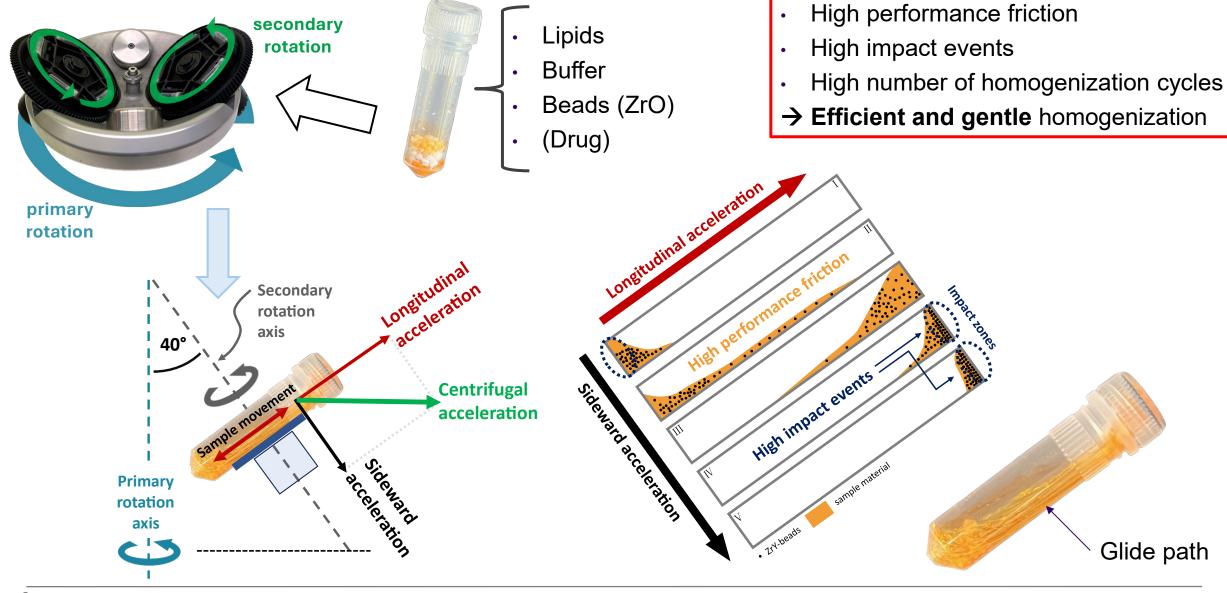


V. Bender, JK. Koehler, S. Schmager, L. Fuchs, R. Süss, HH. Heerklotz & <u>Ulrich Massing</u>

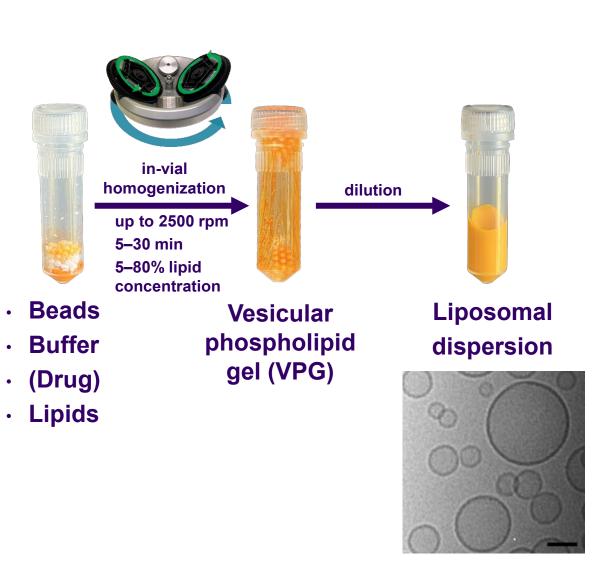




Dual centrifugation enables "in-vial"-homogenization

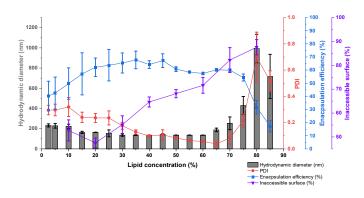


Example – preparation of liposomes by in-vial homogenization (DC)



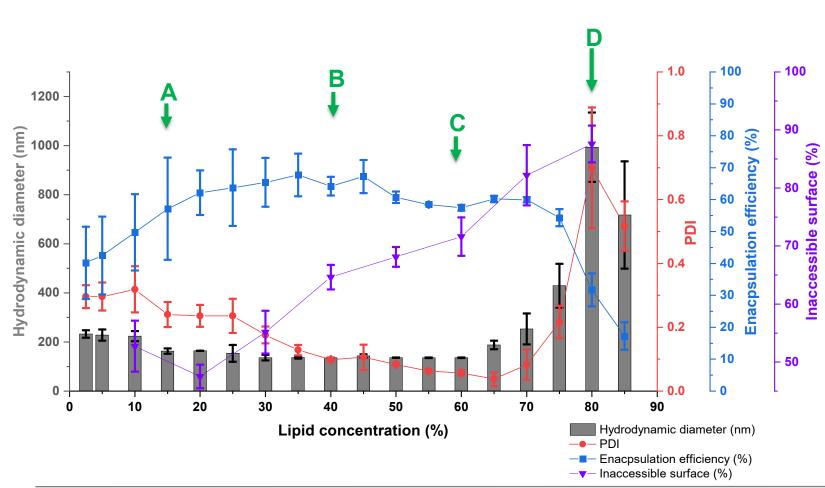
- Fast & cheap
- Disposable vials (no cleaning)
- Sterile (bedside prep. possible)
- Small to medium sized batches (ca. 1 mg up to 2 g lipid)
- High passive liposomal entrapping efficiencies (up to 70%)
- Lipid concentration determines the liposome characteristics

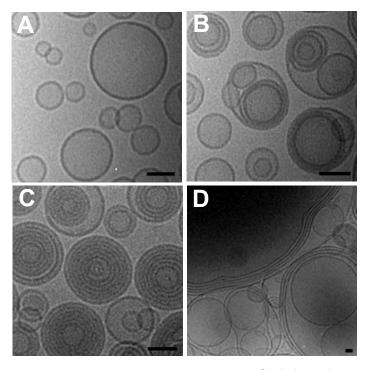
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Lipid concentration during in-vial homogenization determines the liposome characteristics

HEPC/Chol 55/45 mol%

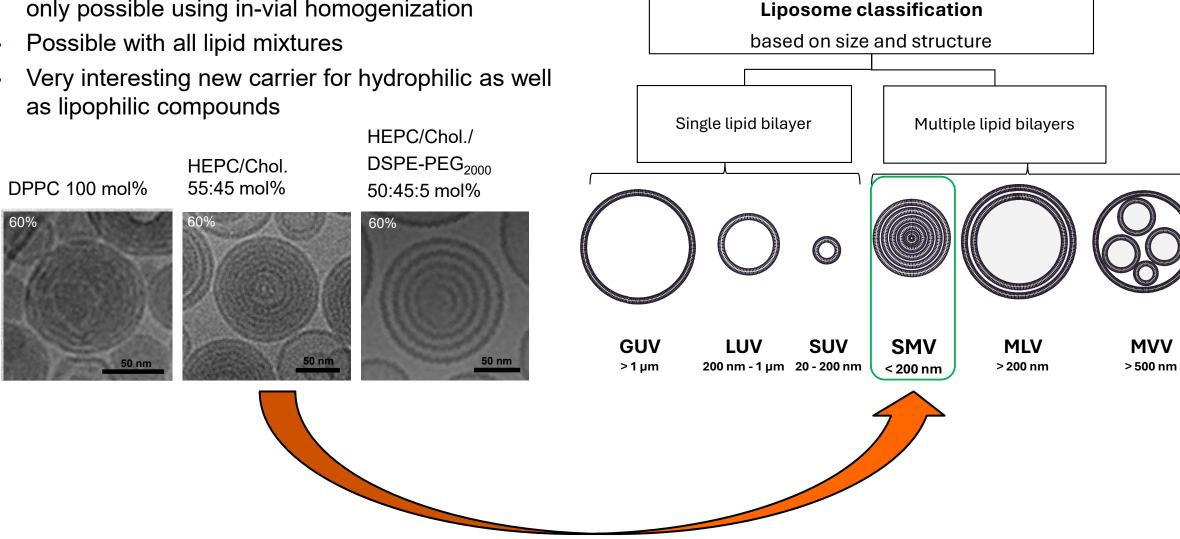




Scale bar: 50 nm

Small Multilamellar Vesicles (SMVs)

- Homogenization under a shortage of water, only possible using in-vial homogenization
- as lipophilic compounds

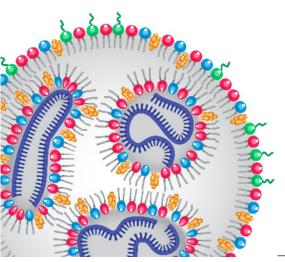


Adopted and adjusted from Barba et al., Pharmaceutics, 2019

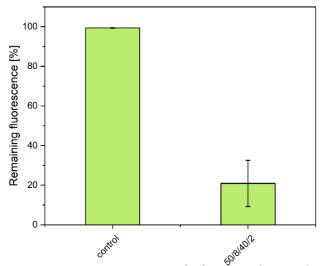
Preparation of LNPs by in-vial homogenization

DC-conditions:

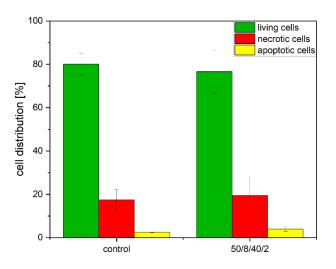
- 1 mg SM102/Chol/DSPC/ DMG-PEG2000 (50/40/8/2)
- miRNA-100-5p (ZS-Green kockdown)
- Acidic buffer
- DC: 5 min. (RT)
- Dilution with neutral buffer



| Formulation | Z-average [nm] | PDI | Encapsulation efficiency [%] | Zeta potential [mV] |
|--|----------------|------------------|------------------------------|---------------------------|
| SM102/CHOL/DSPC/ DMG-PEG2000 (50/40/8/2) | 115.8 ± 4.0 | 0.175 ± 0.021 | 91.3 ± 1.0 | -1.43 ± 0.97 |



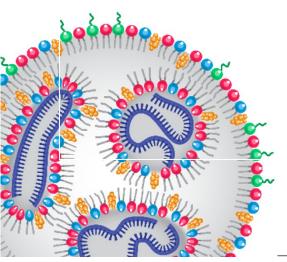
Knockdown efficiency in ZsGreenexpressing HEK293A cells. The cells were treated with 75 nM miRNA-100-5p for 2 h, followed by 72 h incubation prior to analysis by flow cytometry (n=3).



Cytotoxicity was determined with the CellEventTM Caspase-3/7 Green Flow Cytometry Assay Kit after the same treatment scheme as the Knockdown measurements (n=3).

Preparation of LNPs by in-vial homogenization

- In-vial homogenization is gentle enough to keep RNA intact but efficient enough to form LNPs
- Very low lipid- and RNA-amounts can be processed
- Alternative to LNP-preparation techniques which bases on alcoholic lipid solutions (faster, no alcohol, no buffer exchange)
- Allow a fast formulation screening



Take home

- In-vial homogenization based on DC is a highly efficient but at the same time very gentle method for liposome and LNP preparation in closed and sterile vials (unique combination of impact and friction).
- The lipid concentration during in-vial homogenization strongly influences the morphology of the resulting particles or vesicles.
 - Unilamellar liposomes
 - Small multilamellar vesicles (SMVs; accessible for the first time).
 - Unusual high EE-values can be achieved
- LNP-preparation is possible in small quantities without the use of alcohol or buffer exchange, thus supplementing the existing technology.



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- Lars Gedda

The Hettich-Team

- Jessica Kluth
- Vittorio Ziroli





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